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सीमा शुल्क आयुक्त का कार्यालय  
नव सीमा शुल्क गृह, पणंबूर, मंगलूर इ 10.

**OFFICE OF THE COMMISSIONER OF CUSTOMS :**  
**NEW CUSTOM HOUSE : PANAMBUR : MANGALORE 575 010.**

मि.सं. F.No. 6/2006/Docks

दिनांक /Date: 07.04.2006

सार्वजनिक सूचना स. 09/2006

PUBLIC NOTICE NO. 09/2006

विषय:- Export of Iron ore -Sampling - Reg.

The procedure presently being followed in respect of drawal of export samples of iron ore is as per Public Notice No.1/2005 dated 8.2.2005 wherein samples are required to be drawn as per the method laid down under IS-1405-1982.. In order to set at rest any doubts in the matter, these instructions are further elaborated with regard to the method of drawal of samples in line with IS 1405-1982. Accordingly, members of trade and all concerned are hereby informed that the following procedure shall be followed for drawal of samples of iron ore intended for export.

2. Presently, iron ore is brought to New Mangalore Port [NMPT] on trucks from Hospet/Bellary/Sandur/Chickanayakanahalli and nearby mines. Each truck generally carries about 15-17 Metric Tonnes of ore. The ore is also brought in railway wagons and unloaded in the Railway Marshalling Yard, Panambur. The unloaded ore is again loaded in tippers and brought inside NMPT. The ore so transported i.e., brought both in trucks and railway wagons, is dumped in the yard allotted to the concerned exporter by NMPT and made into a heap using excavators. Thus, the ore stored is in a fully mixed up state in the yard. On arrival of vessel meant for loading of iron ore for export, the exporter/CHA file Shipping Bill and get the cargo inspected by the Customs officers and thereafter iron ore is carried from the said heaps by Tippers to the wharf area. By using slings the cargo is loaded on to ship by cranes.

3. On presentation of necessary documents by the exporter/CHA for export, inspection/examination of export cargo covered by a particular Shipping Bill shall be undertaken in the yard..

4. Sampling of the iron ore intended for export is required to be carried out as per the procedure prescribed under Clause 7 of the Indian Standard 1405 - 1982 referred above.

4.1 For drawal of sample in terms of Clause 7.1 of I.S 1405-1982, the quantity of ore presented for examination in the yard and to be loaded into ship shall be divided into a suitable number of sub lots of approximately equal mass in the following manner (Table 1 under Clause 3.1 of IS 1405-1982 refers).

Mass of the lot (in tonnes)	Minimum number of sub lots
Up to 5000	2
5001 to 10000	3
10001 to 15000	4
15001 to 25000	5
25001 to 35000	6
35001 to 45000	7
45001 to 60000	8
60001 to 75000	10

A representative gross sample shall be drawn from each of the sub lots and shall be kept separately. Thus there will be as many gross samples as the number of sub lots in to which a lot has been divided.

4.2 For the purpose of drawal of samples in terms of Clause 7.2 of IS 1405-1982, the ore shall be sampled when in motion. As the iron ore is loaded on to the ship from the stacked heaps in the wharf as given in para 2 above, the gross sample will be drawn by taking increments at regular intervals. The number of increments to be taken at regular intervals and the mass of increments and the gross sample shall be as follows:

(Table 2 under Clause 3.2 of IS 1405-1982 refers.)

	Lumps	Sized	Caliberated	Fines
Mass of gross sample in kg(Min)	800	600	400	200
Mass of Increment in kg (Approx)	8	8	4	4
No of increment (min)	100	75	100	50

5. The aggregate of the material collected from the various increments (para 4.2) or unit samples from a sub lot (para 4.1) shall constitute a gross sample.

6. The gross samples so obtained shall be thoroughly mixed and reduced to 2 kgs (approx) and two test samples of 1kg each approx. shall be obtained and sealed in the presence of exporters and CHA.

7. The exporter/CHA may exercise the option of any of the two methods detailed at para 4.1 or 4.2 above for drawal of sample before examination of the export goods in writing. If no option is exercised, the sample will be



8. A certificate containing the following particulars shall be signed by the exporter/CHA, Inspector and Superintendent of Docks and the same shall be enclosed to the Shipping Bill. The certificate can also be endorsed on the Shipping Bill.

1. Method followed for drawal of sample i.e., as per Clause 7.1 or Clause 7.2 of IS 1405-1982.
2. If the sample is drawn as per Clause 7.1 of IS 1405-1982 , number of sub lots of approximately equal/varying mass into which the lot is divided and gross samples drawn.
3. In case the sample is drawn as per Clause 7.2 of IS 1405-1982, the details of loading as follows :

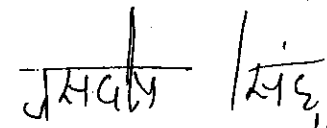
Vessel	Date	Time of shift (e.g., 0600 to 1400 hrs etc)	No of increments drawn at regular intervals	Name of Shift officer drawing sample

- 3.1. Total weight of the combined gross sample
- 3.2. Total weight of the test sample drawn from the gross sample
4. Actual quantity loaded as per draft survey report
5. Certified that the samples have been drawn as per the procedure prescribed under PN No. \_\_\_\_\_ and are representative of the entire consignment under export and the procedure of drawal of samples is to our total satisfaction.
6. Remarks, if any.

Signatures ( Exporter/CHA, Inspector of Customs, Superintendent of Customs)

9. The CHA/Exporter shall associate with the officers during the entire process of inspection of the lot, drawal of gross sample and reducing the same to test samples.

10. This Public Notice is issued in supersession of the earlier Public Notice No. 1/2005 dated 08.02.2005.

  
 (जसदीप वी सिंह) 7/4/06